

VESSEL PARTICULARS (FORM C)
"GAS HUSKY"

Specifications of the vessel and the gas installation which are representations by the Owners.

(A) VESSEL'S CHARACTERISTICS

PREAMBLE

Name : **GAS HUSKY**
Owner : **OCTOPUS GAS INC.**
Flag : **LIBERIA**
Build : **Kanrei Shipbuilding Co. Ltd., Japan**
Date Delivered : **January 16, 2012**
Class : **BUREAU VERITAS (BV)**

GRT International : **5,910 ton** Suez : **6,527.09 ton**
Panama : **20,651.350 m³**

NRT International : **2,081 ton** Suez : **5,385.31 ton**
Panama : **5,025 ton**

Is vessel build according to USCG regulations? : **Yes**
RINA regulations? : **N/A**
Japanese regulation? : **JIS**

Has vessel received USCG approval? : **YES (for foreign vessel in US water)**
RINA approval? : **N/A**

HULL

LOA : **119.50 M**
LBP : **112.00 M**
Breadth : **19.00 M**
Depth : **9.00 M**
Summer Draft : **6.815 M corresponding to Summer DWT = 7,207 t**

Estimated draft with full cargo and full bunkers are as follows.

Product	Draft Fore' (m)	Draft Aft' (m)	Draft Mean (m)	Corresponding Deadweight (t)
Propane (98%)	4.48	5.90	5.19	4,299
Butadiene (98%)	5.25	6.20	5.73	5,249
VCM (98%)	6.78	6.85	6.81	7,207

Propeller immersion :

At draft At 5.90 m correspond. : 104.11%
At draft At 6.20 m correspond. : 112.33%
At draft At 6.85 m correspond. : 130.14%

COMMUNICATION EQUIPMENT

Call letter : **A8YQ3**
Radio Station normally watched : **GMDSS**

Radio MF/HF NBDP	:	FURUNO FS-2575C
Radio MF/HFTEL/DSC	:	FURUNO FS-2575C
VHF	:	FURUNO FM-8800D x 2 SETS
Satellite Communication		
	Inmarsat 'C'	:
	Inmarsat 'F'	:
		(Voice1) 765094679, (Voice2) 765094680
		(Fax) 765094681
		(E-mail) GasHusky@amosconnect.com

MACHINERY

Main Engine x 1	Type and make	:	MAKITA CORPORATION 6L35MC
	Service power	:	3,900kw(5,302bhp) X 210 RPM (max. continuous output)
	No of Cylinders	:	6
	Cyl Bore x Stroke	:	350 mm x 1050 mm
	Grade of fuel used	:	HFO having a viscosity of not more than 380cst @ 50°C
Auxiliaries	Type and make	:	Yanmar (6N165L-SN X) - A.C. drip proof, self-venti lated
	(Electrical)	:	450 Kw x 450V x 3 phase x 60 Hz
	(Mechanical)	:	4 stroke x 485 Kw x 1,200 rpm
	Grade of fuel used	:	Diesel Oil - 6 Cst at 40°C / Marine Gas Oil -1.8 cst
	No off	:	2
Emergency Gen	Type	:	Deutz (F5L912) - 50Kw, AC 450V, 3 phase, 60 Hz
	No off	:	1
Fire & Bilge pump	Type	:	Taiko Kikai Industries Co, Ltd (EMSE-150MD) Vert. Elect. M. Driven Centrifugal Mechanical seal
	No off	:	1
	Capacity	:	190/80 m³ /hr at 20 / 75 m
Fire & GS pump	Type	:	Taiko Kikai Industries Co, Ltd (EMSE-150MD) Vert. Elect. M. Driven Centrifugal Mechanical seal
	No off	:	1
	Capacity	:	190/80 m³ /hr at 20 / 75 m
Boiler	Type	:	Miura Z Boiler (VWH-800E) Fully automatic water-tube boiler of natural circulating type
	Evaporation	:	717 Kg/Hr
	Max Design Pressure	:	0.7 Mpa Saturated
	Feed Water Temp	:	60°C
	No off	:	1
Exhaust Economiser	Type	:	Miura (KF-87-1F)
	Evaporation	:	470Kg/Hr actual @ continous service output of main engine
	No off	:	1
Air Compressors (Main)	Type / Capacity	:	Matsubara (MH-111) - Vertical, EMD driven, 2-stage, F.W cooled type / 53.0 m³ / Hr
	No off	:	2

Air Compressors (Emergency)	Type	: Sanwa Iron(GS2AR) - Horizontal, ENG driven, 2-stage, air cooled type 6.0 m ³ / Hr
	No off	: 1
Fuel Oil Purifier	Type	: Mitsubishi SJ20G - Centrifugal
	No off	: 2
	Capacity	: 950 Ltrs / Hr at 98°C
Lub Oil Purifier	Type	: Mitsubishi SJ10G - Centrifugal
	No off	: 1
	Capacity	: 920 Ltrs / Hr at 90°C
Evaporator	Type	: Miura Co., Ltd (WM-10DK) – Waste heat recovery
	Capacity	: 1 x 10 t/day
Fresh Water Sterilizer	Type	: Uzushio Electric Co., Ltd (USS-2K) – Electric Ultra Violet lamp with filter
	Capacity	: 1 x2,000 litre/h
Fresh Water Mineraliser	Type / Capacity	: 1 x 1000 litre/h / Nippon Controls Co Ltd (RF-1000S1) – Vertical. Welded stainless steel
Waste Oil Incinerator (IMO MEPC 76 (40))	Type	: Miura Co Ltd (BGW-20N - Horizontal air atomizing type with aux burner
	Capacity	: Oil @ 24.3 lit/h & Solids @ 20 Kg/h
Oily Water Separator	Type	: Taiko Kikai Industries Co, Ltd (USH-10) – automatic oil discharge type
	Capacity	: 1 x 1.0 m ³ /h
Sewage Treatment plant	Type	: Taiko Kikai Industries Co, Ltd (SBH-25) Activated sludge aeration (Biological) – USCG certified
	Capacity	: 1 x 25 persons per day
Hot Water Set (Calorifier unit)	No off	: Harison Co Ltd (CFT-400-E) 400L tank with 2 x 10Kw heaters (1 Stby) / 1 set
Steering Gear	Type	: Electro-Hydraulic system with 2-pump units (dual system) – (one pump to be able to supply full power)
	Duty Capacity	: 26.3 t-m
	Hydraulic pump unit	: Electric motor driven, 2 x 7.5 Kw

Speed

In Moderate weather:

About: 13.5 Knots @ CSR with 15% sea margin

CONSUMPTION/ DAY

Main Engine	HFO	177g / kw-hr (with +3%) at NOR	15.358 ton/day
Auxiliary Engine	DO	203g / kw-hr (with +3%) at MAX	2.258 ton/day

Permanent bunker capacity (100%)

HFO	: 617.16 m ³
Diesel	: 107.58 m ³
Fresh Water	: 154.42 m ³

(B) CARGO INSTALLATIONS**1. Transportable products and respective quantities, calculated in accordance with IMO – maximum filling formula. (Tonnes)**

	100% (CBM)	98% (CBM)		
NO.1 CARGO TANK	3,757.967	3,682.808		
NO.2 CARGO TANK	3,757.667	3,682.514		
T O T A L	7,515.634	7,365.322		
	SPSV (bar g)	Ref. Temp. (deg. C.)	Density at (Ref. Temp.)	Corresponding Quantity (MT)
Propane	17.65	45.0	0.459	3,379
Propylene	17.65	45.0	0.470	3,460
B/P Mixture	17.65	45.0	0.487	3,586
I-Butane	17.65	45.0	0.526	3,873
N-Butane	17.65	45.0	0.548	4,035
Butylene	17.65	45.0	0.565	4,160
Butadiene	17.65	45.0	0.588	4,329
V.C.M.	17.65	45.0	0.872	6,421
Isoprene	17.65	45.0	0.656	4,830
Pentane	17.65	45.0	0.600	4,418
Pentene	17.65	45.0	0.611	4,499
B/P Mixtures	12.75	45.0	0.487	3,586
N-Butane	12.75	45.0	0.548	4,035
I-Butane	12.75	45.0	0.526	3,873
Butadiene	12.75	45.0	0.588	4,329
Butylene	12.75	45.0	0.565	4,160
V.C.M.	12.75	45.0	0.872	6,421
Isoprene	12.75	45.0	0.656	4,830
Pentane	12.75	45.0	0.600	4,418
Pentene	12.75	45.0	0.611	4,499

Note(1): In case of USCG, propylene, propane and B/P mixtures are not to be carried except the vapour pressure of B/P mixtures is not more than 12.75 bar g, 1.275 MPa g @ 45 °C

Note(2): On and after, the pressure value in parentheses is shown as a conversion value

Mixing ratio of above mentioned B/P mixtures is as follows:

Butane 35 wt% and propane 65 wt%

2. Other transportable products N/A

	SPSV	Ref. Temp. (°C.)	Density at Ref. Temp.	Corresponding Quantity (MT)
Raffinate 1	TBA	TBA	TBA	TBA
Raffinate 2	TBA	TBA	TBA	TBA
C4	TBA	TBA	TBA	TBA

3. TANKS

- 3.1 Design pressure (Vapour) – BV-IGC : **17.65 bar g (1.765 MPa g)**
 - USCG : **12.75 bar g (1.275 MPa g)**
- 3.2 Valve setting : **17.65 bar g (1.765 MPa g) /
 12.75 bar g (1.275 MPa g)**
- 3.3 Maximum vacuum obtainable : **Atmospheric**
- 3.5 Maximum temperature acceptable : **45 °C**
- 3.6 Minimum temperature acceptable : **0 °C**
- 3.7 Hydrostatic Test Pressure : **26.48 bar g (2.648 MPa g)**

4. LOADING RATE (TONS/HOUR) – For Full Cargo Parcels

Ex-atmospheric storage with gas return	:	1 tank	:	about 730 m³ per hour for LPG about 570 m³ per hour for VCM
		2 tanks	:	about 1150 m³ per hour for LPG about 880 m³ per hour for VCM

Remarks:

- * Based on maximum velocity of 6.5 metres/sec except VCM, and 5.0 meters/sec for VCM in the liquid piping.
- * If cargo temperature is less than 0 °C, shore heater to be used. If ship heater used, max rate is **550 m³** per hour.
- * Loading by shore pump only, proper size gas return line to be connected
- * Subject to both ship and shore tanks being under favourable conditions

5. CARGO PUMPS

5.1	Type	:	Deepwell type of vertical centrifugal multistage design
	Make	:	Hamworthy Svanehoj A/S
	How many	:	1 set per tank (2 sets)
	Maximum specific gravity	:	0. 601(LPG) / 0.948 (VCM)
5.2	Capacity (CMB/Hour)	:	400 m³/hr at 110 m (SG 0.601) 200 m³/hr at 138 m (SG 0.948)
	Two speed or variable speed	:	Single Speed
	Rated kW (each)	:	150 kW
	Working pressure maximum	:	20 bar g
5.3	Location	:	At each cargo tank
	Removable	:	Yes
5.4	Booster pumps	:	N/A
	Type	:	N/A
	Maker	:	N/A
5.5	Capacity (CMB/Hour)	:	N/A
	Working pressure	:	N/A
5.6	Location	:	N/A
5.7	Time to discharge a full liquid cargo using all pumps against back pressure at pump		
	1 bar	:	about 19 hours for LPG
	5 bars	:	about 59 hours for LPG
	10 bars	:	-----
5.8	Nominal back pressure when working	:	about 1 bar
	In series corresponding head	:	N/A
	Maximum back pressure	:	about 5 bar
	Nominal pressure at rail (propane)	:	about 13 bar at 20 degree C of cargo temperature
5.9	What amount of cargo remains in tanks after completion pumping before stripping:		
	- liquid	:	about 1.5 m³ per one tank
	- vapour	:	about 40 ton per one tank for LPG

NOTE: To reduce pressure by 1 bar/tank:- 3.8 hrs.

6. STRIPPING

6.1	Stripping system, if any	:	Nil
6.2	Time required to remove all traces of liquid cargo as stated in 5.9 for:		
	- LPG	:	about 2 hours

7. CARGO COMPRESSORS

- 7.1 Type : **Vertical water cooled 1 stage double acting**
Make : **Tanabe pneumatic machinery Co Ltd**
How many : **2 sets**
Piston displacement : **460m3/h**
Rated Kw : **75 kW**
Stroke : **177.8 mm**
Max discharge pressure : **20 bar g**
Pressure differential : **4 bar**
Max 7 bar at single action
No of Revolutions : **540 rpm**
- 7.2 Are compressors oil free : **Yes**
- 7.3 Can they reliquefy VCM without risk : **N/A**
- 7.4 State time to bring full cargo of butane to atmospheric pressure from : **N/A**

8. INERT GAS SYSTEM

- 8.1 Does the vessel use inert gas? : **Yes (N2)**
If so, state utilization and quantities : **TBA**
- 8.2 Can the vessel produce inert gas? : **Yes (N2)**
If so, state type and composition of gas produce:
Nitrogen: 99 % to 99.95% **Capacity (discharge) @ 99.00% N2 is 320 Nm3/h**
Capacity (discharge) @ 99.90% N2 is 190 Nm3/h
Capacity (discharge) @ 99.95% N2 is 160 Nm3/h
Oxygen: 1.0 % to 0.05%
Discharge Capacity : **TBA**
- 8.3 Maximum production obtainable : **TBA**
- NOTE:- Above quantities obtained at engine room temperature 45° C
- 8.4 State if there are storage facilities for inert gas onboard: **N/A**
- Size : **N/A**
- Pressure : **N/A**
- 8.5 State if any shore supply of nitrogen may be required: : **N/A**
- for what purpose : **N/A**
- what quantities : **N/A**

9. GAS FREEING

- 9.1 State method used giving all details : **Nitrogen Plant / Fans**
- 9.2 State time required including stripping : **TBA**

10. CHANGING GRADE

- 10.1 From completion discharge of cargo Propane, time required in hours and inert gas in CBM required to reach a tank and gas installation atmosphere of less than 100 ppm of Propane in Vapour phase.
Time required: TBA
- 10.2 Can this operation be carried out at sea? : **Yes**
- 10.3 Can the ship measure the number of ppm in vapour phase? : **Yes**

10.4 Has vessel deck tank for changing grade/cooling operations? : **No**

10.5 Deck tanks : **NIL**
Capacity : **N/A**
Purpose : **N/A**

11. COOLING BEFORE LOADING :

12. CARGO HEATER

12.1 Type : **Shell and Tube**
12.2 Inside Diameter : **900 mm**
12.3 Overall length : **9300 mm**
12.4 Cargo flow rate : **550 m3/h (Propane)**
12.6 Min Outlet Temp : **0 °C**
12.7 Required Sea water Capacity : **800 m3/h (Min 16°C)**
12.8 Design Pressure : **20 bar g**
12.9 Hydrostatic Test Pressure : **30.0 bar g**
12.10 Tightness Test Pressure : **20.0 bar g with cargo piping**

12.0 State discharging rate for propane to be brought from atmospheric pressure : **NA**

13. CARGO VAPORIZER

In case vapour gas is needed to feed compressors, can vessel produce its own if no shore available:
No

14. REFRIGERATING APPARATUS : **NA**

14.1 Is it independent of cargo? : **NA**
Is so, state cooling agents : **NA**

14.2 What minimum temperature can be maintained : **NA**

14.3 What time required at sea to lower by 1°C the full cargo of : **NA**

15. MEASURING APPARATUS

What gauges on board?

Type : **Float type level gauge**
Location : **At each cargo tank dome**

16. SAMPLES

16.1 State how tank atmosphere samples can be taken and where from?
Sample points at tank bottom, mid and top

Standard of fitting? : **JIS PT1/4 thread**

16.2 Same question for cargo : **TBA**

16.3 Are sample bottles available on board? : **No**

17. CARGO LINES

17.1 Is ship fitted with a port and starboard cargo manifold? : **Yes**

17.2 Position of cargo manifold
- distance from stern (AP) : **60.55 m**
- distance from stem (FP) : **51.45 m**
- height above deck : **1.424 m for Liquid manifold**
- distance from ship's rail : **2.300 m**

	- underside keel to manifold	:	10.439	m
17.3	Liquid line			
	- flange-size	:	10 in.	
	- type	:	ANSI300LB RF	
	Gas line			
	- flange-size	:	6 in.	
	- type	:	ANSI300LB RF	
17.4	What reducers on board?	:	21 carbon steel pieces	
	For Liquid line (low temperature)			
	10" ANSI 300LB to		12" ANSI 300LB, 8" ANSI 300LB, 6" ANSI 300LB	
			5" ANSI 300LB, 4" ANSI 300LB, 3" ANSI 300LB	
			10" ANSI 150LB, 8" ANSI 150LB, 6" ANSI 150LB	
			4" ANSI 150LB	
	For Vapor line (normal temp.)			
	6" ANSI 300LB to		8" ANSI 300LB, 5" ANSI 300LB, 4" ANSI 300LB	
			3" ANSI 300LB, 2" ANSI 300LB,	
			8" ANSI 150LB, 6" ANSI 150LB, 5" ANSI 150LB	
			4" ANSI 150LB, 3" ANSI 150LB, 2" ANSI 150LB	
17.5	Is ship fitted with stern discharge?		No	
	- Liquid line - diameter	:	N/A	
	- flange – size	:	N/A	
	- type	:	N/A	
18. HOSES				
	Are serviceable hoses available on board?	:	None	
18.1	Two pieces, each	:	TBA - Owners	
	Length	:	TBA - Owners	
	Diameter	:	TBA - Owners	
	Flange-size	:	TBA - Owners	
	Type	:	TBA - Owners	
	Bending radius	:	TBA - Owners	
18.2	Minimum temperature acceptable	:	TBA - Owners	
	Maximum pressure acceptable	:	TBA - Owners	
18.3	For what products are hoses suitable?	:	TBA - Owners	
19. DERRICKS				
	- Hose cranes	:	1 set	
	- Where situated	:	Mid-ship(center)	
	- Lifting capacity	:	4.0 tons @ 10m/min	
	- Working radius	:	15m	
20. SPECIAL FACILITIES				
20.1	How many grades can be segregated?	:	Single Grade	
20.2	How many cooled?	:	N/A	
20.3	Can vessel sail with slack cargo tanks?	:	Yes	